

AXXAIR

www.axxair.com

V3.5-11-2014

ORBITAL CUTTING

ORBITAL CUTTING RANGE



MADE IN FRANCE

GLOBAL PROCESS

www.axxair.com

CC81

ø5 - ø78 mm
ø0,25 to ø3 "

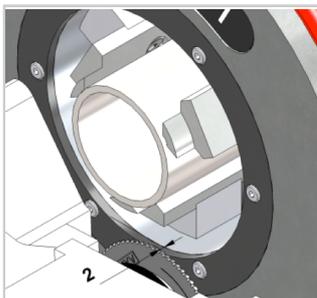


Technical Specifications

- Ø 0,25" to 3": very **wide range** of use
- **Cutting precision:**
 - perpendicular cuts < 0.25 mm
 - seamless cutting

Weight: 15 kg (easy handling)

- **Ideal for use at worksites**



Blade-jaws distance of 2 mm
Limits vibration and distortion with thin and small-diameter tubes



Concentric clamping with 3 jaws in **stainless steel** to eliminate tube distortion



Worksite carry case



Adjustment via the speed changer

References	Motors	Accessories	Consumables
81M21	M21 : Metabo 220V mono Thickness < 7mm M11 : Metabo 110V mono Thickness < 7mm	CCSER1/CCSER2: simple/bearing stand	LS6872 : 1 to 3 mm LS6844 : 2 to 7 mm
81M11	All motors are delivered in their individual case, including the necessary tools		LS63100 : 0.7 to 1,5 mm CCLUP: lubricant

ORBITAL CUTTING RANGE

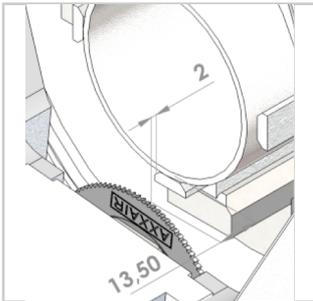


ø5 - ø121 mm
ø0,25 to ø4,5 "

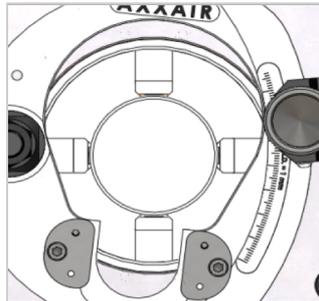


Technical Specifications

- Basic **stainless steel** jaws Ø 1" to Ø 4,5" (24 to 121 mm)
- Included stainless steel auxiliary jaws Ø 0,25 to Ø 4,25" (5 to 108 mm)
- **Cutting precision:** perpendicular cuts < 0.25 mm
- Dual-output cutting motor with 2 blade positions for uptake
- **Weight:** 36 kg (easy handling)



Blade-jaw distance of **2/13.5 mm**
Limits vibration and tube distortion



Concentric clamping with 4 jaws in **stainless steel**, standard, to eliminate tube distortion



Penetration check feature: operator safety feature



Adjustment via the speed changer

References	Motors	Accessories	Consumables
121ECO2	MD21: Métabo 1010 W, 220 V, Thickness < 7 mm MD11: Métabo 1010 W, 110 V, Thickness < 7 mm	CCPS21: support feet CCBSB-001: bench with height adjustment - 1.5 m CCBSB-002: additional 1.5 m bench	LS6872 : 1 to 3 mm LS6844 : 2 to 7 mm LS63100 : 0.7 to 1,5 mm
121ECO1	All motors are delivered in their individual case, including the necessary tools	CCDT: extended penetration lever CCSER1/CCSER2: simple/bearing stand	CCLUP: lubricant



ø5 - ø121 mm
ø0,25 to ø4,5 "



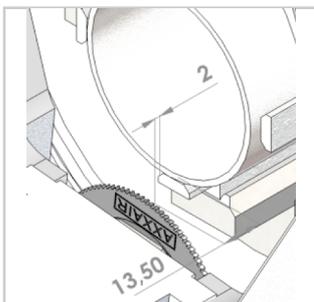
www.axxair.com

V3.5-11-2014

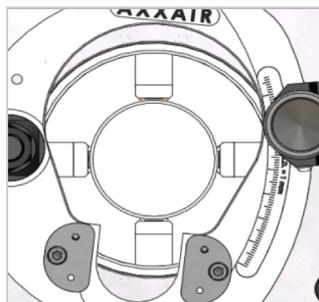


Technical Specifications

- Basic **stainless steel** jaws Ø1" to Ø 4,5" (24 to 121 mm)
- Included stainless steel auxiliary jaws Ø 0,25 to Ø 4,25" (5 to 108 mm)
- **Cutting precision:** perpendicular cuts < 0.25 mm
- **Scalability:** May be transformed into a bevelling and orbital welding machine
- Dual-output cutting motor with 2 blade positions for uptake
- **Weight:** 37 kg (easy handling)



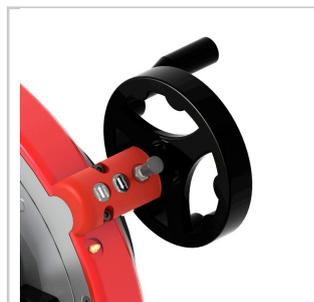
Blade-jaw distance of 2/13.5 mm. Limits vibration and tube distortion



Concentric clamping with 4 jaws in **stainless steel**, standard, to eliminate tube distortion



Motors: slow, fast, pneumatic



Rotation handle as **standard**: extends blade life and optimizes cutting quality

References	Motors	Accessories	Consumables
121FS29	Motor 220V, mono : FS29: Thickness inox <5mm FS25: Thickness Inox >5mm	CCPS21: support feet CCBSB-001: bench with height adjustment - 1.5 m CCBSB-002: additional 1.5 m bench	LS6872 : 1 to 3 mm LS6844 : 2 to 7 mm LS8080: 1 to 3 mm LS8054: 2 to 7 mm LS8034 : 5 to 12 mm LS9038 : 5 to 15 mm LS63100 : 0.7 to 1,5 mm
121FS19	Motor 110V, mono : FS19: Thickness inox <5mm FS15: Thickness Inox >5mm	CCDT: extended penetration lever	LC300 : Bevelling blade 30° LC375 : Bevelling blade 37,5° LCA9028A : Carbide saw blades for carbon steel only thick. 4 to 15mm
121FS25	MOPD: pneumatic 60 to 110 rpm, air flow rate 1500 l/min at 6 bar	SAEP-00 : electric rotation autoline 1CC21 to CC321 (110 V - 230V)	CCLUH: lubricant
121FS15	All motors are delivered in their individual case, including the necessary tools	CCSER1/CCSER2: simple/bearing stand	
121PD			



ø16 - ø170 mm
ø0,625 to ø6,625 "



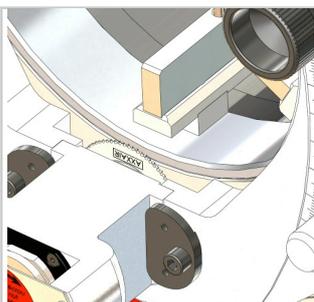
www.axxair.com

V3.5-11-2014

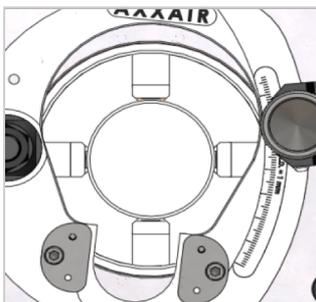


Technical Specifications

- Basic **stainless steel** jaws Ø 2,75" to Ø 6,625" (70 to 170 mm)
- Included stainless steel auxiliary jaws Ø 0,625" to Ø 4,65" (16 to 118 mm)
- **Cutting precision:** perpendicular cutting <0.25 mm
- **Scalability:** may be transformed into a bevelling and orbital welding machine
- Dual-output cutting motor with 2 blade positions for uptake
- **Weight:** 44 kg (easy handling)



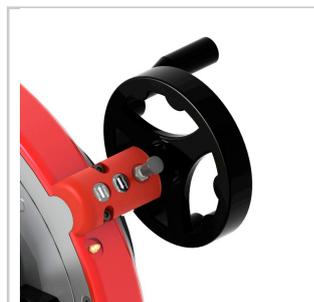
Blade-jaw distance of 2/13.5 mm. Limits vibration and tube distortion



Concentric clamping with 4 jaws in **stainless steel**, standard, to eliminate tube distortion



Motors: slow, fast, pneumatic



Rotation handle as **standard:** extends blade life and optimizes cutting quality

References	Motors	Accessories	Consumables
171FS29	Motor 220V, mono : FS29: Thickness inox <5mm FS25: Thickness Inox >5mm	CCPS21: support feet CCBSB-001: bench with height adjustment - 1.5 m CCBSB-002: additional 1.5 m bench	LS6872 : 1 to 3 mm LS6844 : 2 to 7 mm LS8080: 1 to 3 mm LS8054: 2 to 7 mm LS8034 : 5 to 12 mm LS9038 : 5 to 15 mm LS63100 : 0.7 to 1,5 mm
171FS19	Motor 110V, mono : FS19: Thickness inox <5mm FS15: Thickness Inox >5mm	CCDT: extended penetration lever	LC300 : Bevelling blade 30° LC375 : Bevelling blade 37,5° LCA9028A : Carbide saw blades for carbon steel only thick. 4 to 15mm
171FS25	MOPD: pneumatic 60 to 110 rpm, air flow rate 1500 l/min at 6 bar	SAEP-00 : electric rotation autoline 1CC21 to CC321 (110 V - 230V)	CCLUSH: lubricant
171FS15	All motors are delivered in their individual case, including the necessary tools	CCSER1/CCSER2: simple/bearing stand	
171PD			



ø59 - ø225 mm
ø2 to ø8,625 "

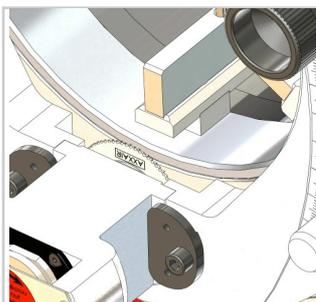


www.axxair.com

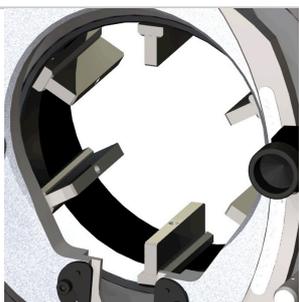
V3.5-11-2014

Technical Specifications

- Basic **stainless steel** jaws Ø 4,55" to 8,625" (Ø 116 to Ø 225 mm)
- Included stainless steel auxiliary jaws Ø 2" to Ø 6,65" (Ø 59 to Ø 169 mm)
- **Cutting precision:** perpendicular cutting <0.25 mm
- Dual-output cutting motor with 2 blade positions for uptake
- **Scalability:** may be transformed into a bevelling and orbital welding machine
- **Weight:** 51 kg (easy handling)



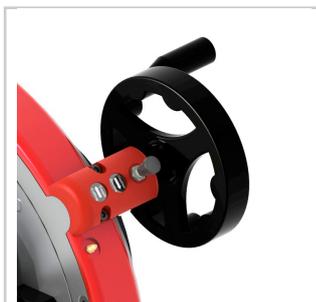
Optimized Blade-jaws distance
Limits vibration and tube distortion



Concentric clamping with 6 jaws in **stainless steel**, standard, to eliminate tube distortion



Motors: slow, fast, pneumatic



Rotation handle as **standard:** extends blade life and optimizes cutting quality

References	Motors	Accessories	Consumables
221FS29	Motor 220V, mono : FS29: Thickness inox <5mm FS25: Thickness Inox >5mm	CCPS21: support feet	LS6872 : 1 to 3 mm LS6844 : 2 to 7 mm LS8080: 1 to 3 mm LS8054: 2 to 7 mm LS8034 : 5 to 12 mm LS9038 : 5 to 15 mm LS63100 : 0.7 to 1,5 mm
221FS19	Motor 110V, mono : FS19: Thickness inox <5mm FS15: Thickness Inox >5mm	CCBSB-001: bench with height adjustment - 1.5 m CCBSB-002: additional 1.5 m bench	
221FS25	MOPD: pneumatic 60 to 110 rpm, air flow rate 1500 l/min at 6 bar	SAEP-00 : electric rotation autoline 1CC21 to CC321 (110 V - 230V)	LC300 : Bevelling blade 30° LC375 : Bevelling blade 37,5° LCA9028A : Carbide saw blades for carbon steel only thick. 4 to 15mm
221FS15			
221PD	All motors are delivered in their individual case, including the necessary tools	CCSER1/CCSER2: simple/bearing stand	CCLUH: lubricant



ø140 - ø330 mm
ø5,5 to ø12,75 "

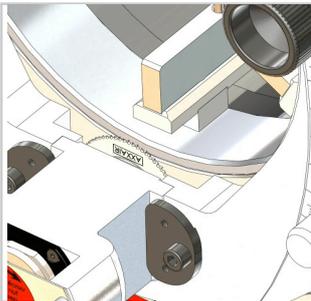


www.axxair.com

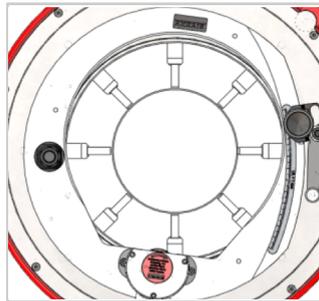
V3.5-11-2014

Technical Specifications

- Basic **stainless steel** jaws Ø8,5" to 12,75" (Ø216 to Ø 330 mm)
- Included stainless steel auxiliary jaws Ø5,5" to Ø 10" (Ø 140 to Ø 256 mm)
- **Cutting precision:** perpendicular cutting < 0.25 mm
- Dual-output cutting motor with 2 blade positions for uptake
- **Scalability:** may be transformed into a bevelling and orbital welding machine • Lifting eye
- **Weight:** 73 kg (easy handling)



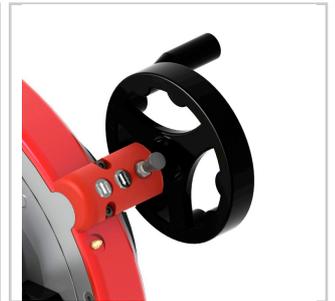
Optimized blade-jaws distance
Limits vibration and tube distortion



Concentric clamping with 8 jaws in **stainless steel**, standard, to eliminate tube distortion



Motors: slow, fast, pneumatic



Rotation handle as **standard:** extends blade life and optimizes cutting quality

References	Motors	Accessories	Consumables
321FS29	Motor 220V, mono : FS29: Thickness Inox <5mm FS25: Thickness Inox >5mm MS18B-2 : 1800W	CCPS21: support feet	LS6872 : 1 to 3 mm LS6844 : 2 to 7 mm LS8080: 1 to 3 mm LS8054: 2 to 7 mm LS8034 : 5 to 12 mm LS9038 : 5 to 15 mm
321FS19	Motor 110V, mono : FS19: Thickness Inox <5mm FS15: Thickness Inox >5mm MS18B-1 : 1800W	CCBSB-001: bench with height adjustment - 1.5 m CCBSB-002: additional 1.5 m bench	
321FS25			
321FS15			
321MS182B	MOPD: pneumatic 60 to 110 rpm, air flow rate 1500 l/min at 6 bar	SAEP-00 : electric rotation autoline 1CC21 to CC321 (110 V - 230V)	LC300 : Bevelling blade 30° LC375 : Bevelling blade 37,5° LCA9028A : Carbide saw blades for carbon steel only thick. 4 to 15mm
321MS181B			
321PD	All motors are delivered in their individual case, including the necessary tools	CCSER1/CCSER2: simple/bearing stand	CCLUH: lubricant



ø212 - ø422 mm
ø8.625 to ø 16"

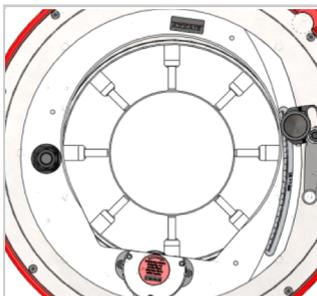


Technical Specifications

- Basic **stainless steel** jaws Ø 12" to 16" (Ø 350 to Ø 420 mm)
- Included stainless steel auxiliary jaws Ø 8,625" to 12,75" (Ø 212 to Ø 352 mm)
- **Cutting precision:** perpendicular cutting <0.4 mm
- Dual-output cutting motor with 2 blade positions for uptake
- Lifting eye
- **Weight:** 176 kg



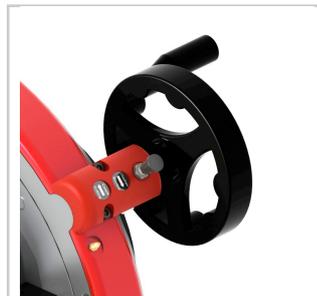
Optimized blade-jaws distance
Limits vibration and tube distortion



Concentric clamping with 8 jaws in **stainless steel**, standard, to eliminate tube distortion



Motors: electric and pneumatic

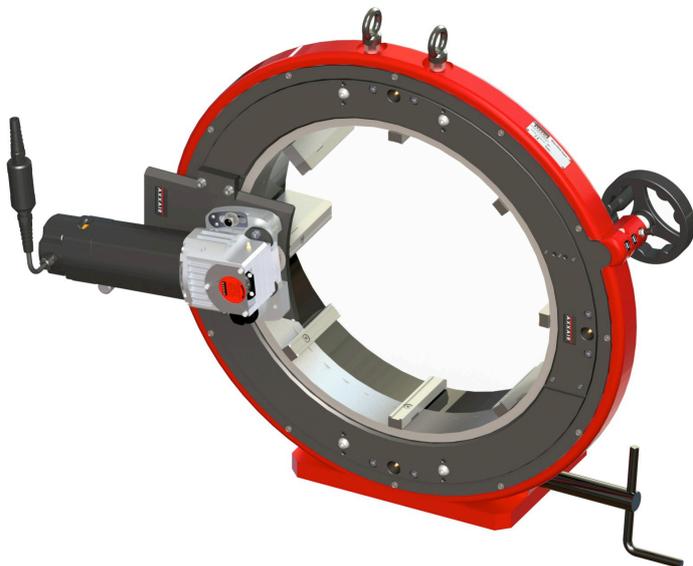


Rotation handle as **standard:** extends blade life and optimizes cutting quality

References	Motors	Accessories	Consumables
421MS182B	MS18B-2 : motor 1800W,220V	SAEP-000 : electric rotation autoline CC421 to CC721 (110 V - 230V)	LS6872 : 1 to 3 mm LS6844 : 2 to 7 mm LS8080 : 1 to 3 mm LS8054 : 2 to 7 mm LS8034 : 5 to 12 mm LS9038 : 5 to 15 mm
421MS181B	MS18B-1 : motor 1800W,110V		LC300 : Bevelling blade 30° LC375 : Bevelling blade 37,5° LCA9028A : Carbide saw blades for carbon steel only thick. 4 to 15mm
421PD	MOPD: pneumatic 60 to 110 rpm, air flow rate 1500 l/min at 6 bar		CCLUH: lubricant
	All motors are delivered in their individual case, including the necessary tools		

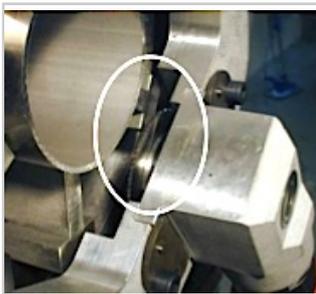


ø312 - ø522 mm
ø12.75 to ø20 "

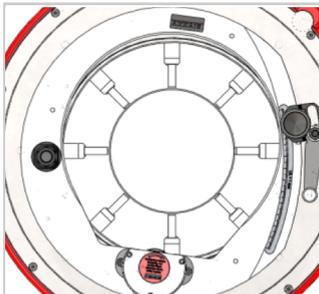


Technical Specifications

- Basic **stainless steel** jaws Ø 15,5" to 20" (Ø 450 to Ø 522 mm)
- Included stainless steel auxiliary jaws Ø 12,75" to 15,5" (Ø 312 to Ø 452 mm)
- **Cutting precision:** perpendicular cuts < 0.4 mm
- Dual-output cutting motor with 2 blade positions for uptake
- Lifting eye
- **Weight:** 200 kg



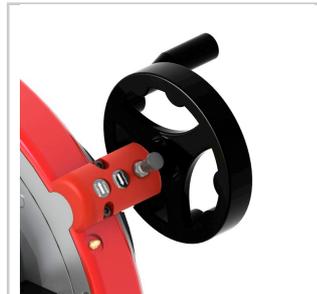
Optimized blade-jaws distance
Limits vibration and tube distortion



Concentric clamping with 8 jaws in **stainless steel**, standard, to eliminate tube distortion



Motors: electric and pneumatic



Rotation handle as **standard**: extends blade life and optimizes cutting quality

References	Motors	Accessories	Consumables
521MS182B	MS18B-2 : motor 1800W,220V	SAEP-000 : electric rotation autoline CC421 to CC721 (110 V - 230 V)	LS6872 : 1 to 3 mm LS6844 : 2 to 7 mm LS8080 : 1 to 3 mm LS8054 : 2 to 7 mm LS8034 : 5 to 12 mm LS9038 : 5 to 15 mm
521MS181B	MS18B-1 : motor 1800W,110V		LC300 : Bevelling blade 30° LC375 : Bevelling blade 37,5° LCA9028A : Carbide saw blades for carbon steel only thick. 4 to 15mm
521PD	MOPD: pneumatic 60 to 110 rpm, air flow rate 1500 l/min at 6 bar		CCLUH: lubricant
	All motors are delivered in their individual case, including the necessary tools		



ø447 - ø725 mm
ø18 to ø28 "

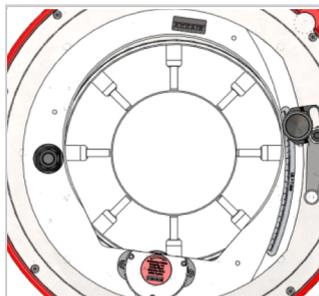


Technical Specifications

- Basic **stainless steel** jaws Ø18" to Ø 28"(Ø653 to Ø 725 mm)
- Included stainless steel auxiliary jaws Ø 12,75" to 18" (Ø 447 to Ø 654 mm)
- **Cutting precision:** perpendicular cutting < 0.4 mm
- Lifting eye
- **Weight:** 245 kg



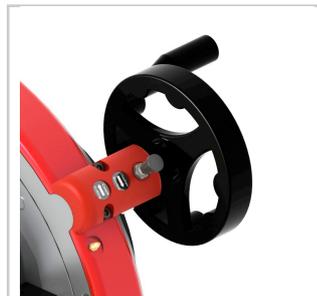
Optimized blade-jaws distance
Limits vibration and tube distortion



Concentric clamping with 8 jaws in **stainless steel**, standard, to eliminate tube distortion



Motors: electric and pneumatic

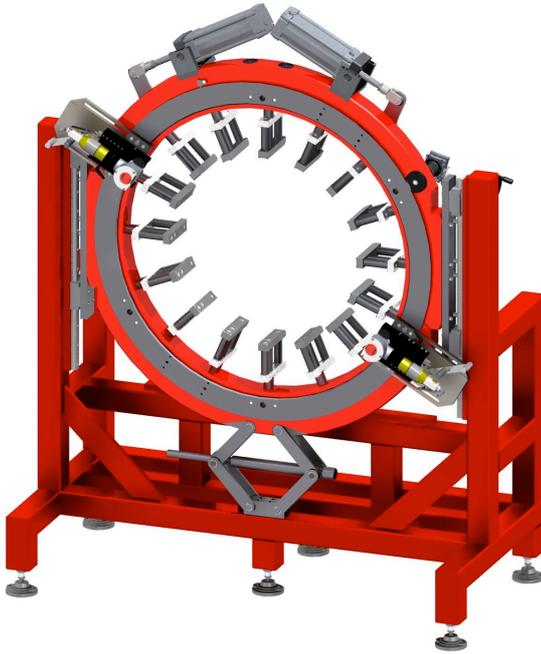


Rotation handle as **standard:** extends blade life and optimizes cutting quality

References	Motors	Accessories	Consumables
721MS182B	MS18B-2 : motor 1800W,220V	SAEP-000 : electric rotation autoline CC421 to CC721 (110 V - 230 V)	LS6872 : 1 to 3 mm LS6844 : 2 to 7 mm LS8080 : 1 to 3 mm LS8054 : 2 to 7 mm LS8034 : 5 to 12 mm LS9038 : 5 to 15 mm
721MS181B	MS18B-1 : motor 1800W,110V		LC300 : Bevelling blade 30° LC375 : Bevelling blade 37,5° LCA9028A : Carbide saw blades for carbon steel only thick. 4 to 15mm
721PD	MOPD: pneumatic 60 to 110 rpm, air flow rate 1500 l/min at 6 bar		CCLUH: lubricant
	All motors are delivered in their individual case, including the necessary tools		

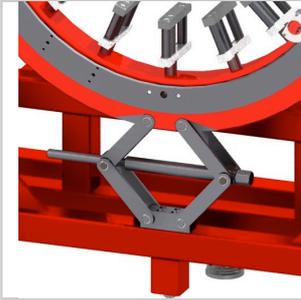


ø711 - ø1016 mm
ø28 to ø40

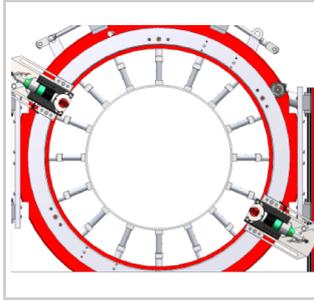


Technical Specifications

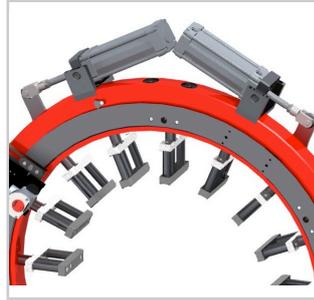
- Basic **stainless steel** jaws Ø 28" to 40" (Ø711 to Ø1016 mm)
- Cutting precision: perpendicular cuts < 0.4 mm
- **Weight:** 900 kg



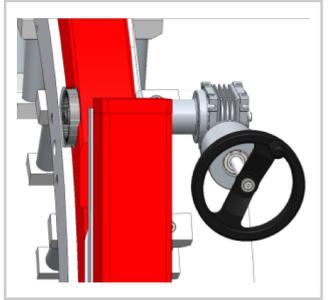
Machine height adjustment machine



Concentric clamping with **16 jaws in stainless steel**, standard, to eliminate distortion of thin tubes



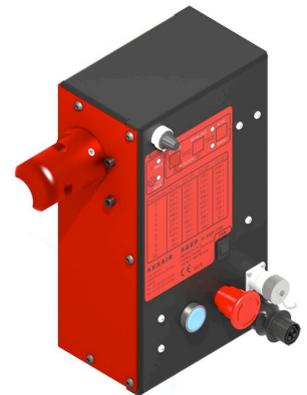
Automatic pneumatic clamping



Rotation handle as standard: extends blade life and optimizes cutting quality

References	Motors	Accessories	Consumables
1100PD	<p>MOPD: pneumatic 60 to 110 rpm, air flow rate 1500 l/min at 6 bar</p> <p>All motors are delivered in their individual case, including the necessary tools</p>	On request	<p>LS6872 : 1 to 3 mm LS6844 : 2 to 7 mm LS8080 : 1 to 3 mm LS8054 : 2 to 7 mm LS8034 : 5 to 12 mm LS9038 : 5 to 15 mm</p> <p>LC300 : Bevelling blade 30° LC375 : Bevelling blade 37,5° LCA9028A : Carbide saw blades for carbon steel only thick. 4 to 15mm</p> <p>CCLUH: lubricant</p>





Accessories	Cutting motors	Bevelling motors
<p>SAEP-00 : electric rotation autoline 1CC21 to CC321 (110 V - 230V)</p> <p>SAEP-000 : electric rotation autoline CC421 to CC721 (110 V - 230V)</p>	<p>Cutting motor 220V mono : FS29 : Thickness Inox < 5 mm FS25 : Thickness Inox > 5 mm MS18B-2 : motor 1800W</p> <p>Cutting motor 110V mono : FS19 : Thickness Inox < 5 mm FS15 : Thickness Inox > 5 mm MS18B-1 : motor 1800W</p> <p>MOPD: pneumatic motor</p> <p>All motors are delivered in their individual case, including the necessary tools</p>	<p>Carbure motor 220V with protection : GA10-2-120: for 121 GA10-2-170: for 171 GA10-2-220: for 221 GA10-2-320: for 321</p> <p>Carbure motor 110V with protection : GA10-1-120: for 121 GA10-1-170: for 171 GA10-1-220: for 221 GA10-1-320: for 321</p> <p>GA15S-220 : 220 V -1800W GA15S-110 : 110 V -1800W</p> <p>All motors are delivered in their individual case, including the necessary tools</p>





CCPS21



CCBSB-001



CCBSB-002



CCSER1



CCSER2



Accessories

CCPS21: support feet - CC121ECO -> CC321

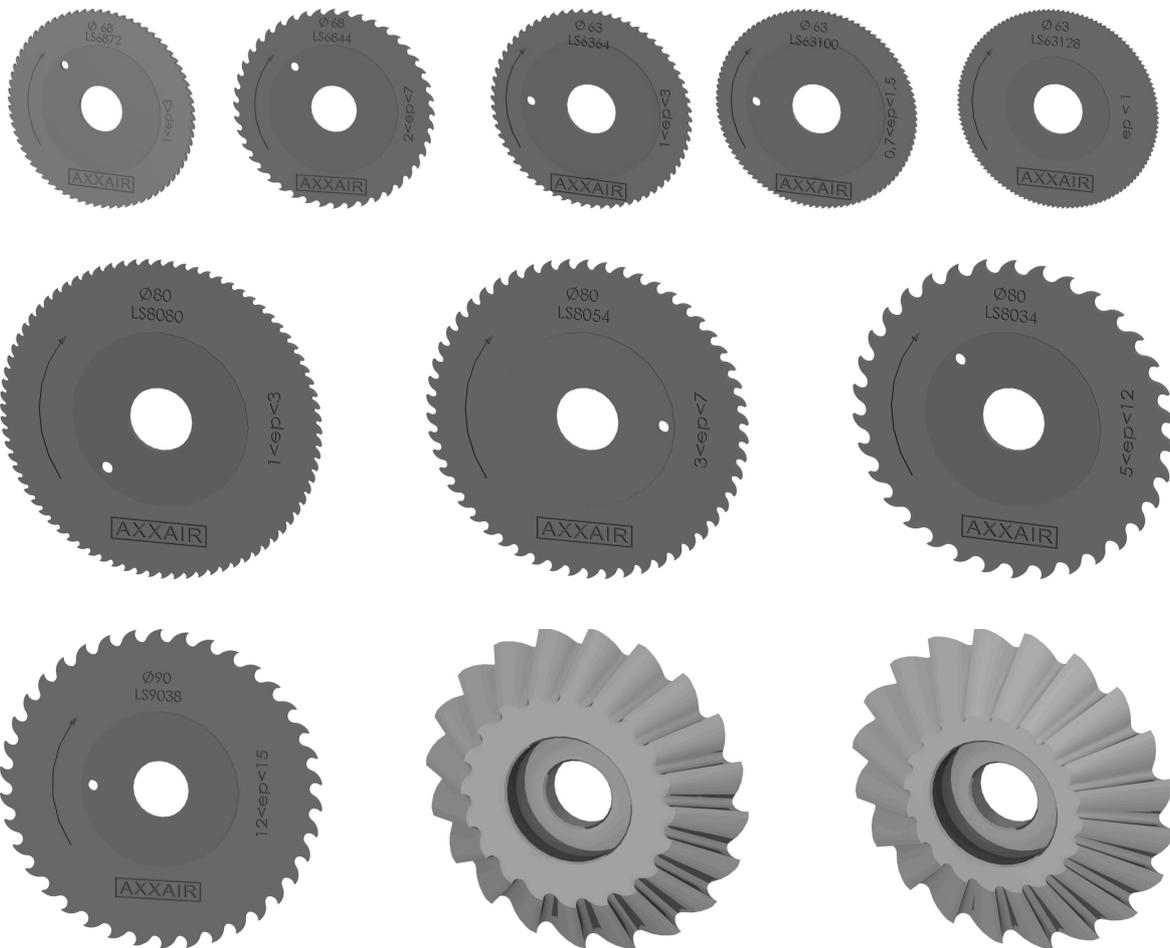
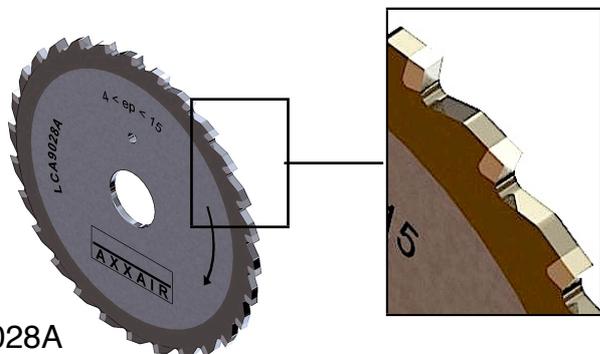
CCBSB-001: bench with height adjustment - 1.5 m - CC121ECO -> CC321

CCBSB-002: additional 1.5 m bench - CC121ECO -> CC321

CCSER1/CCSER2: simple/bearing stand



LCA9028A



LC375

LC300

Blades

Sold in boxes of 5 :

- LS63128 : from 0,5 to 0,9 mm
- LS63100 : from 0,7 to 1,5 mm
- LS6364 : from 1 to 3 mm
- LS6872 : from 1 to 3 mm
- LS6844 : from 2 to 7 mm
- LS8034 : from 5 to 12 mm
- LS8054 : from 2 to 7 mm
- LS8080 : from 1 to 3 mm
- LS9038 : from 5 to 15 mm

Sold singly :

- LC300 : 30° bevelling blade
- LC375 : 37.5° bevelling blade
- LCA9028A : 4 to 15 mm thickness carbide cutting blade (carbon steel only)





CCLUH

Chemical nature PREPARATION :
Product manufactured with highly refined mineral oils containing less than 3% PAH according to IP 346 method

Substances presenting a health hazard	EC No.	CAS No.	Content	Symbol(s)	R-phrases
Distillates (petroleum), hydrotreated heavy naphthenic	265-155-0	64742-52-5	<50 %	-	
Chlorinated paraffin, C14-C28	264-150-0	63449-39-8	<50 %	-	

SEE SECTION 16 FOR EXPLANATIONS OF R-PHRASES

Composition comments Dangerous impurities:
None known under normal use conditions.

Risk phrases	None
Safety phrases	None
Other	Safety data sheet available for professional user on request.

Ingrédients dangereux: PETROLEUM PARAFFIN WAX 15-30%
 • PARAFFINIC MINERAL OIL 5-15%
 EINECS: 265-096-0 CAS: 64741-95-3

Symboles des risques: Aucun danger important.
Phrases R: Aucun
Phrases S: Aucun



CCLUP

Lubricants

CCLUH: hi-performance liquid lubricant
 CCLUP: paste lubricant for use with M21 / M11 and 121ECO 1 / 121ECO 2

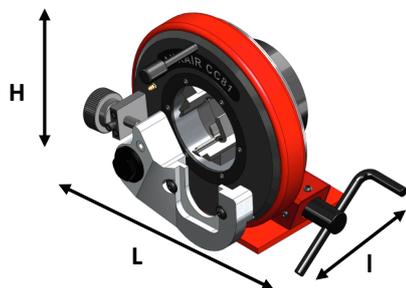


Dimensions

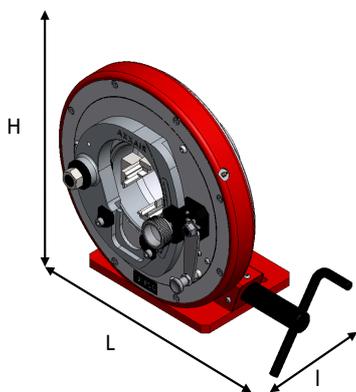
ORBITAL CUTTING RANGE



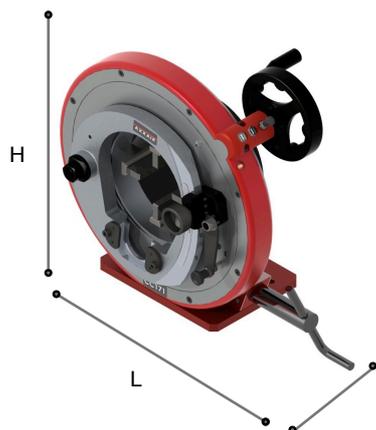
V3.5-11-2014



	Ø min	Ø max	Ep mm	H x L x I Mm	
CC81	5 mm 1/16"	78 mm 2 1/2"	0.5 à 7	263x346x236	15 kg



	Ø min	Ø max	Ep mm	H x L x I Mm	
CC121ECO	5 mm 1/16"	121 mm 4.5"	0.5 à 7	432x520x297	36 kg



	Ø min	Ø max	Ep mm	H x L x I Mm	
CC121	5 mm 1/16"	121 mm 4.5"	0.7 à 15	432x520x297	37 kg
CC171	16 mm 3/8"	170 mm 6"	0.7 à 15	474x545x297	44 kg
CC221	59 mm 2"	225 mm 8"	1 à 15	515x570x320	51 kg
CC321	140 mm 5"	330 mm 12"	1.5 à 15	674x636x320	73 kg

MADE IN FRANCE

GLOBAL PROCESS

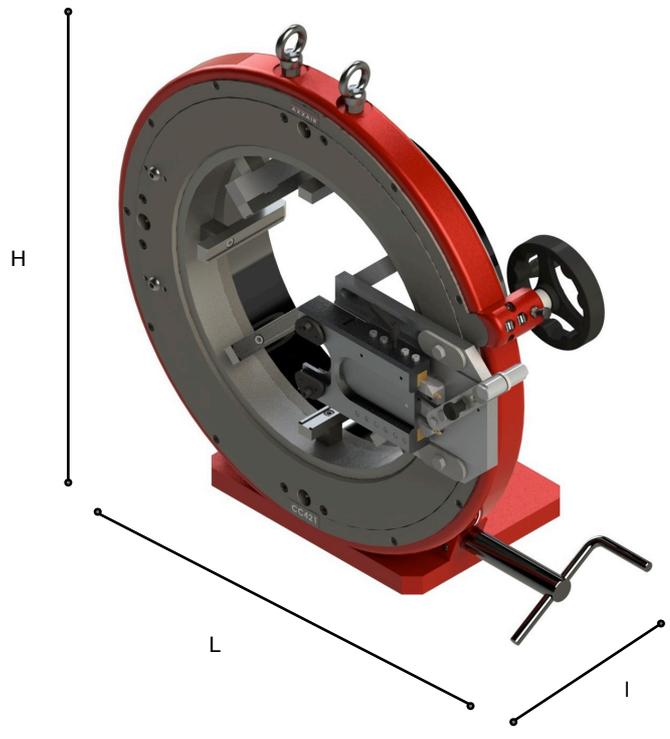
www.axxair.com



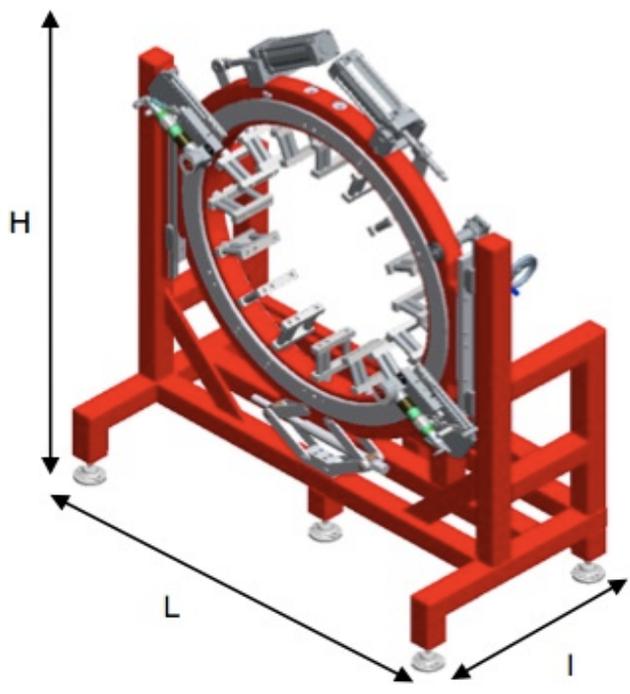
Dimensions



V3.5-11-2014



	Ø min	Ø max	Ep mm	H x L x l mm	
CC421	212 mm 8"	422 mm 16"	1.5 à 15	738x838x387	176kg
CC521	312 mm 12"	522 mm 20"	1.5 à 15	838x889x387	200kg
CC721	447 mm 18"	725 mm 28"	1.5 à 15	1039x1079x387	245kg



	Ø min	Ø max	Ep mm	L x l x H mm	
CC1100	711.2 mm	1016 mm	6 mm	1890x975x2400	1100 kg



MADE IN FRANCE

GLOBAL PROCESS

www.axxair.com